

LUWEX Lunar Water Extraction and Purification

Space resources at DLR Bremen







Synergetic Material Utilization - SMU

Combining Environmental Control and Life Support System (ECLSS) and In-situ Resource Utilization (ISRU) engineering, exploiting the synergies among both fields to enable sustainable exploration of the solar system.

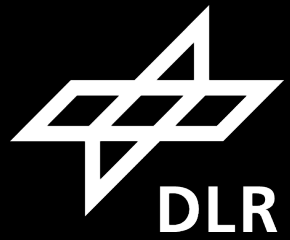


SMU Research Topics Overview

Regolith Beneficiation and Utilization



SMU Research Topics Overview



Regolith Beneficiation and Utilization

**In-Situ Propellant and Consumables
Production**

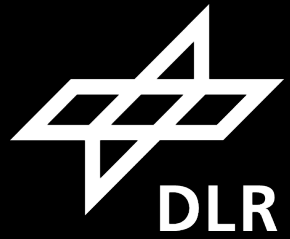


© DLR - SMU



LUWEX

Validation of Lunar Water Extraction and Purification Technologies
for In-Situ Propellant and Consumables Production



The development, integration and validation of lunar
water extraction and purification technologies for in-situ
propellant and consumables production for future space
exploration missions

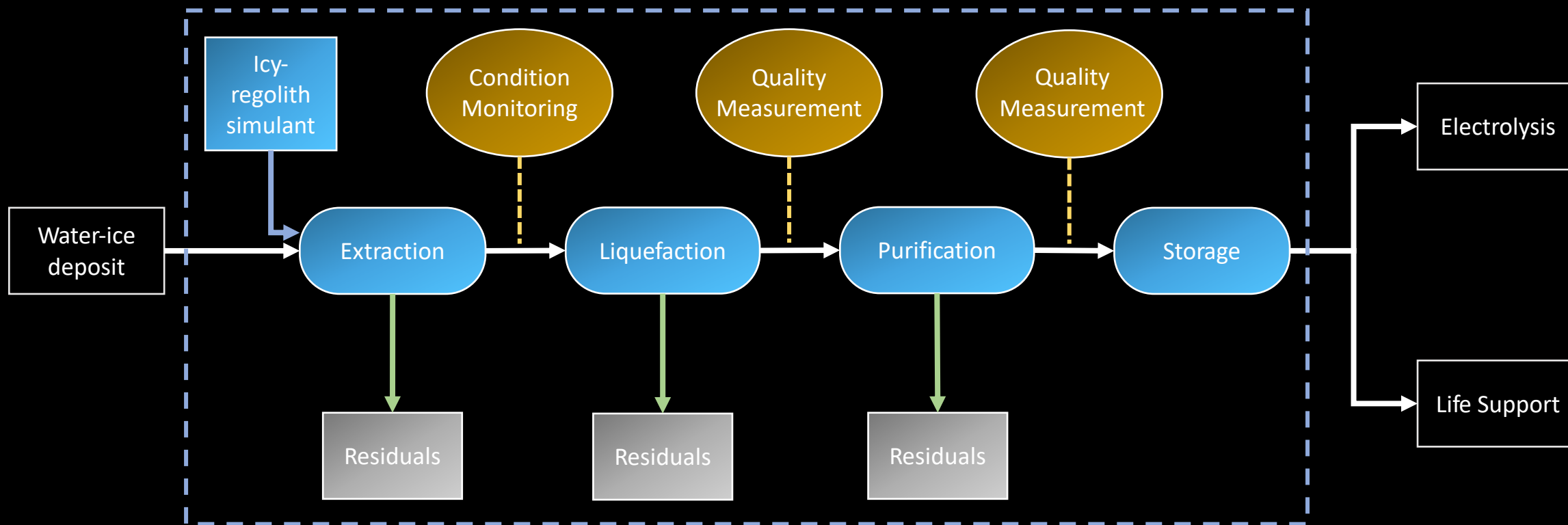
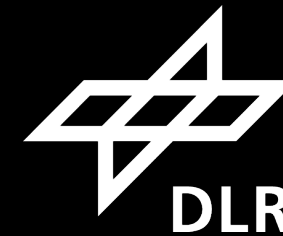


Funded by
the European Union



LUWEX

Validation of Lunar Water Extraction and Purification Technologies
for In-Situ Propellant and Consumables Production

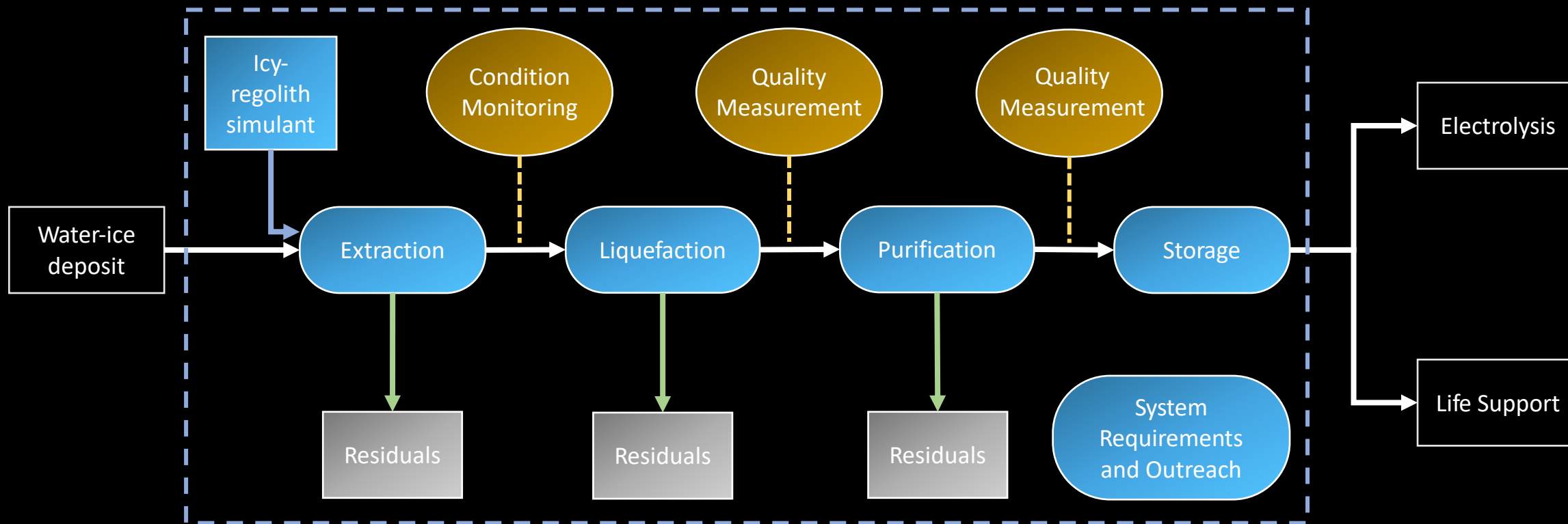
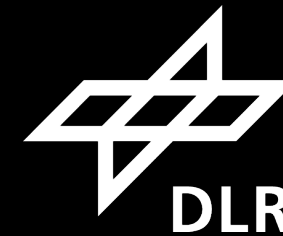


Funded by
the European Union



LUWEX

Validation of Lunar Water Extraction and Purification Technologies
for In-Situ Propellant and Consumables Production



Funded by
the European Union



Technische
Universität
Braunschweig



LIQUIFER
SYSTEMS
GROUP

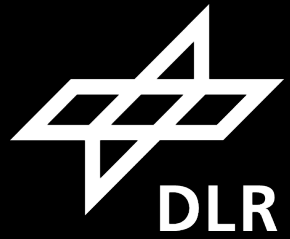


Scanway
space



LUWEX

Validation of Lunar Water Extraction and Purification Technologies
for In-Situ Propellant and Consumables Production

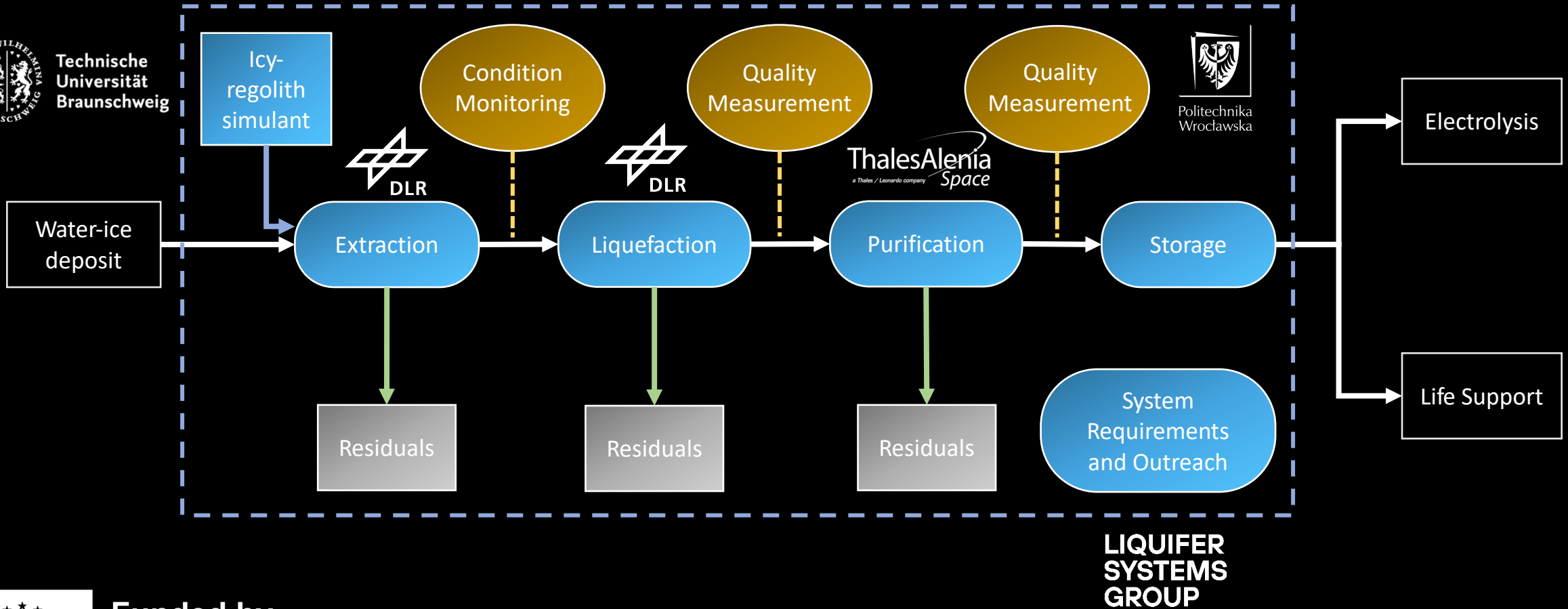


Technische
Universität
Braunschweig



Politechnika
Wroclawska

ThalesAlenia
Space



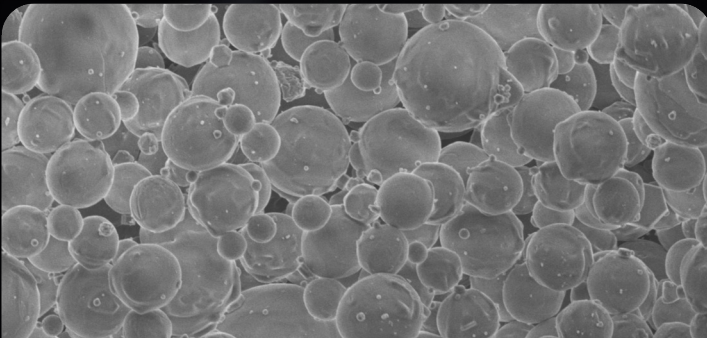
Funded by
the European Union



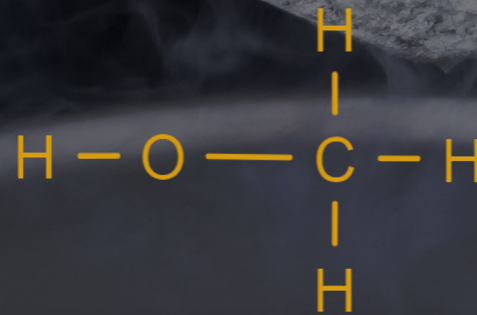
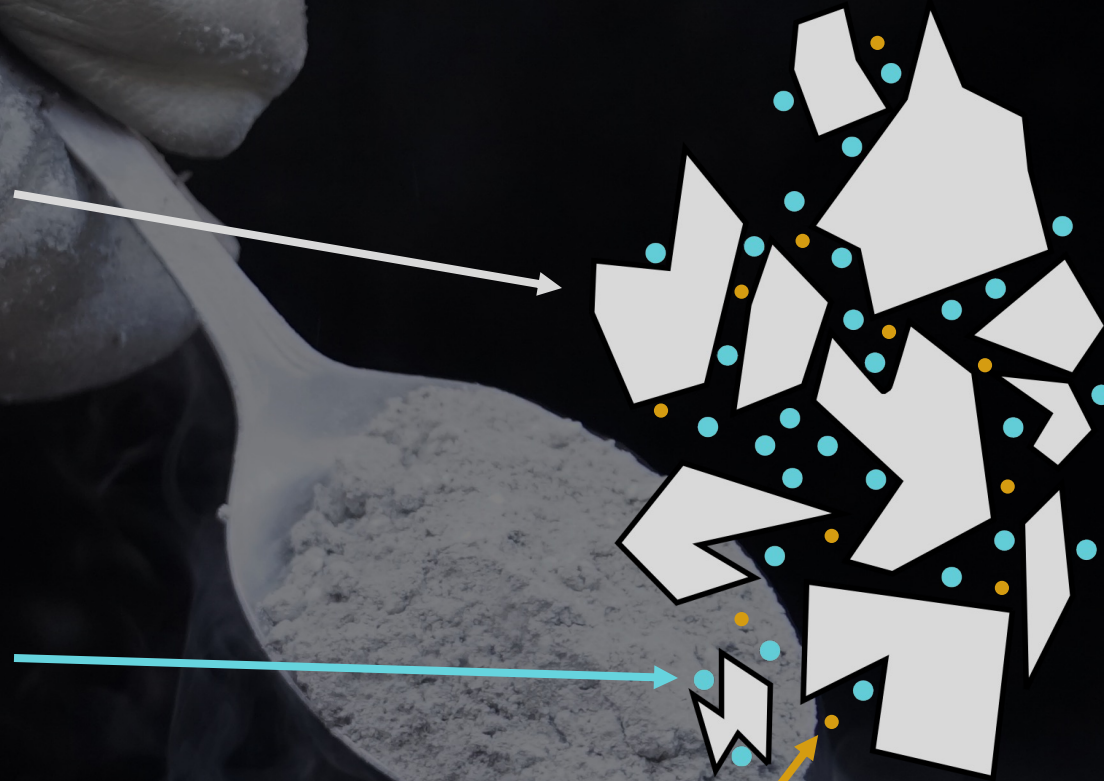
Funded by
the European Union

Icy-Regolith Simulant

© C. Kreuzig, et al. (2023)



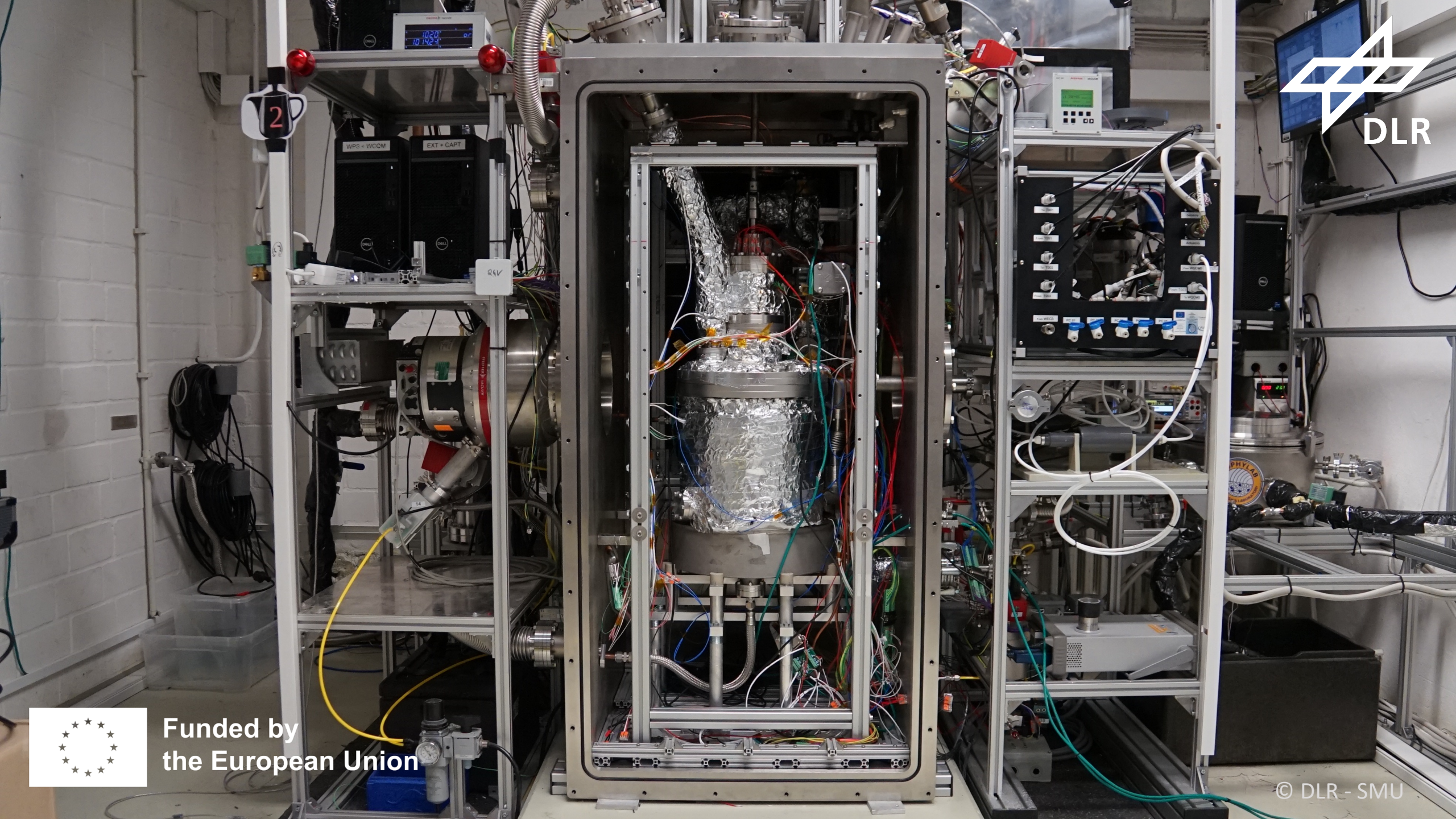
S4800 3.0kV x2.00k SE(L) 20.0um
S4800 3.0kV x2.00k SE(L) 50.0um



Funded by
the European Union



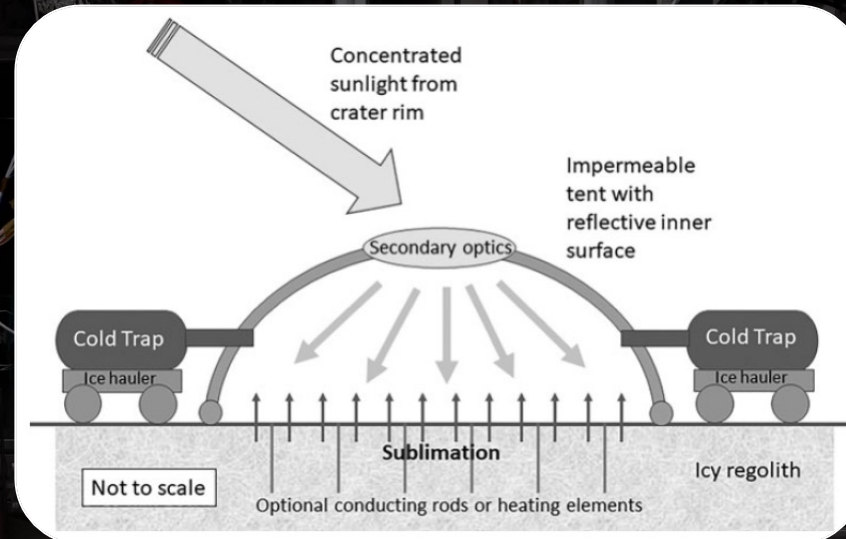
Funded by
the European Union



Design choices for extraction

In-Situ Extraction
(Heated Dome)

Excavated Extraction



© Sowers & Dreyer et al. 2019



Funded by
the European Union

Design choices for extraction

In-Situ Extraction
(Heated Dome)

Dynamic Stirring

Excavated Extraction

No Stirring



© Purrington et al. 2022



Funded by
the European Union

Design choices for extraction

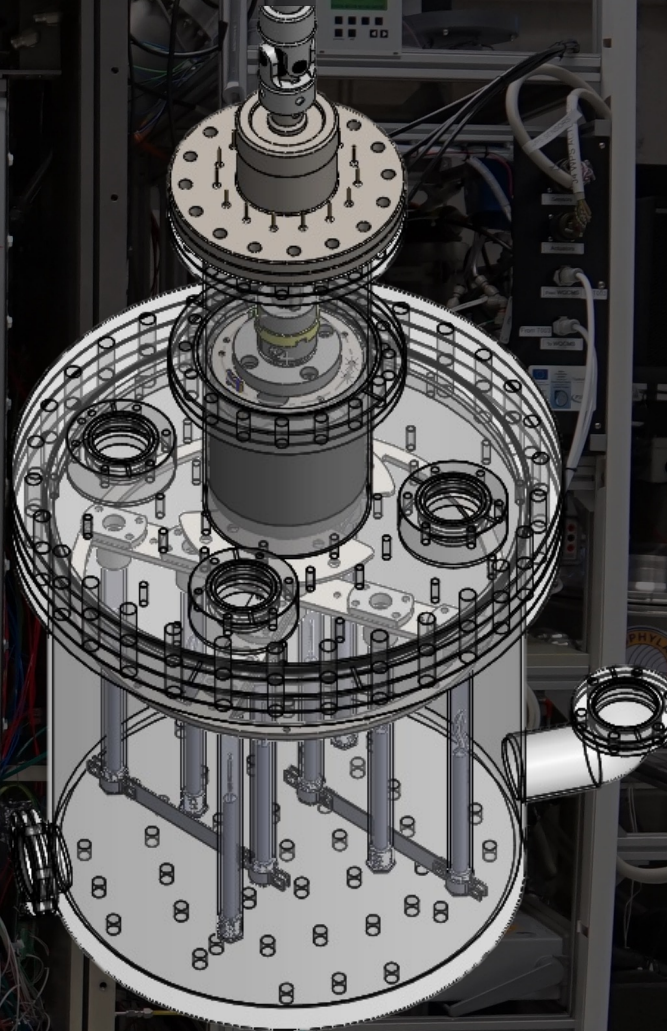
In-Situ Extraction
(Heated Dome)

Dynamic Stirring

Excavated Extraction

No Stirring

Sizing according to
purification
subsystem)



Funded by
the European Union

Design choices for extraction

Cold trap (deposition)

Condenser



Funded by
the European Union

Design choices for extraction

Cold trap (deposition)

Based on work from
Holquist et al. 2021 &
Jurado 2021

Condenser

Secondary objective:
Methanol Purification



Funded by
the European Union

LUWEX System



Water Extraction and
Capturing

Water
Purification







Water Quality

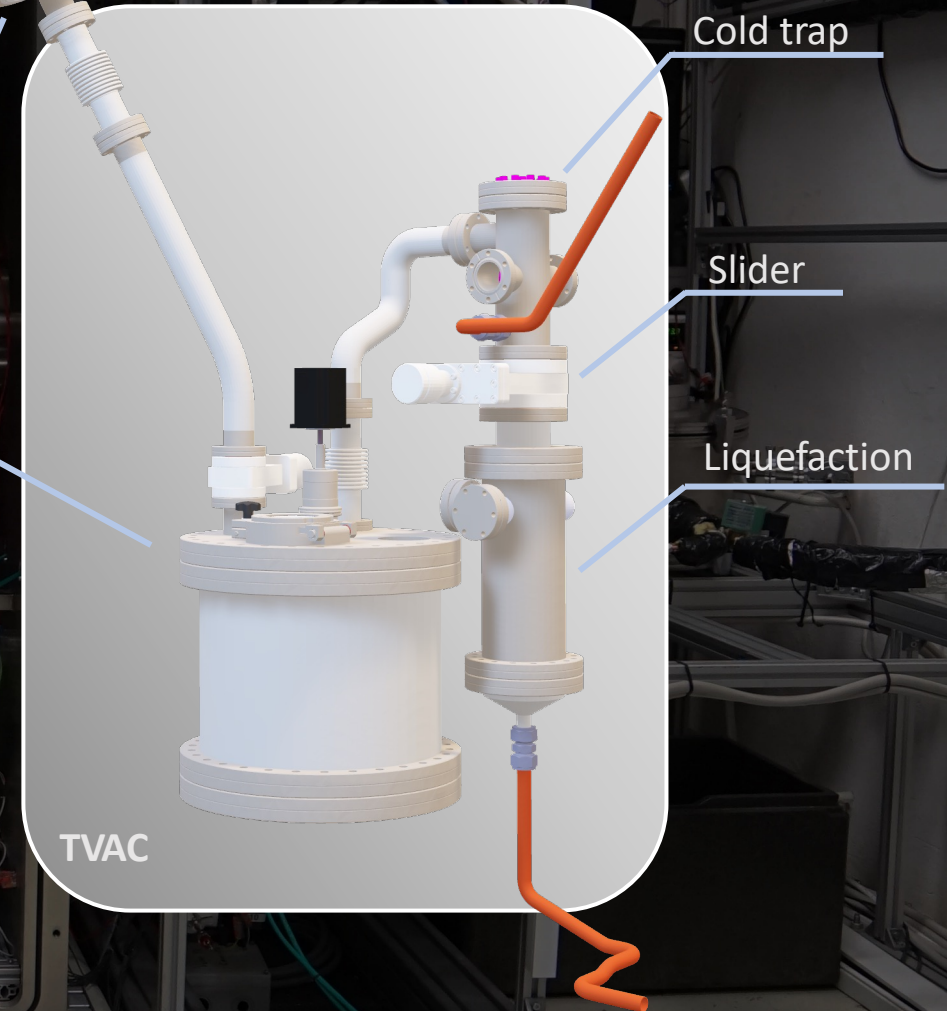
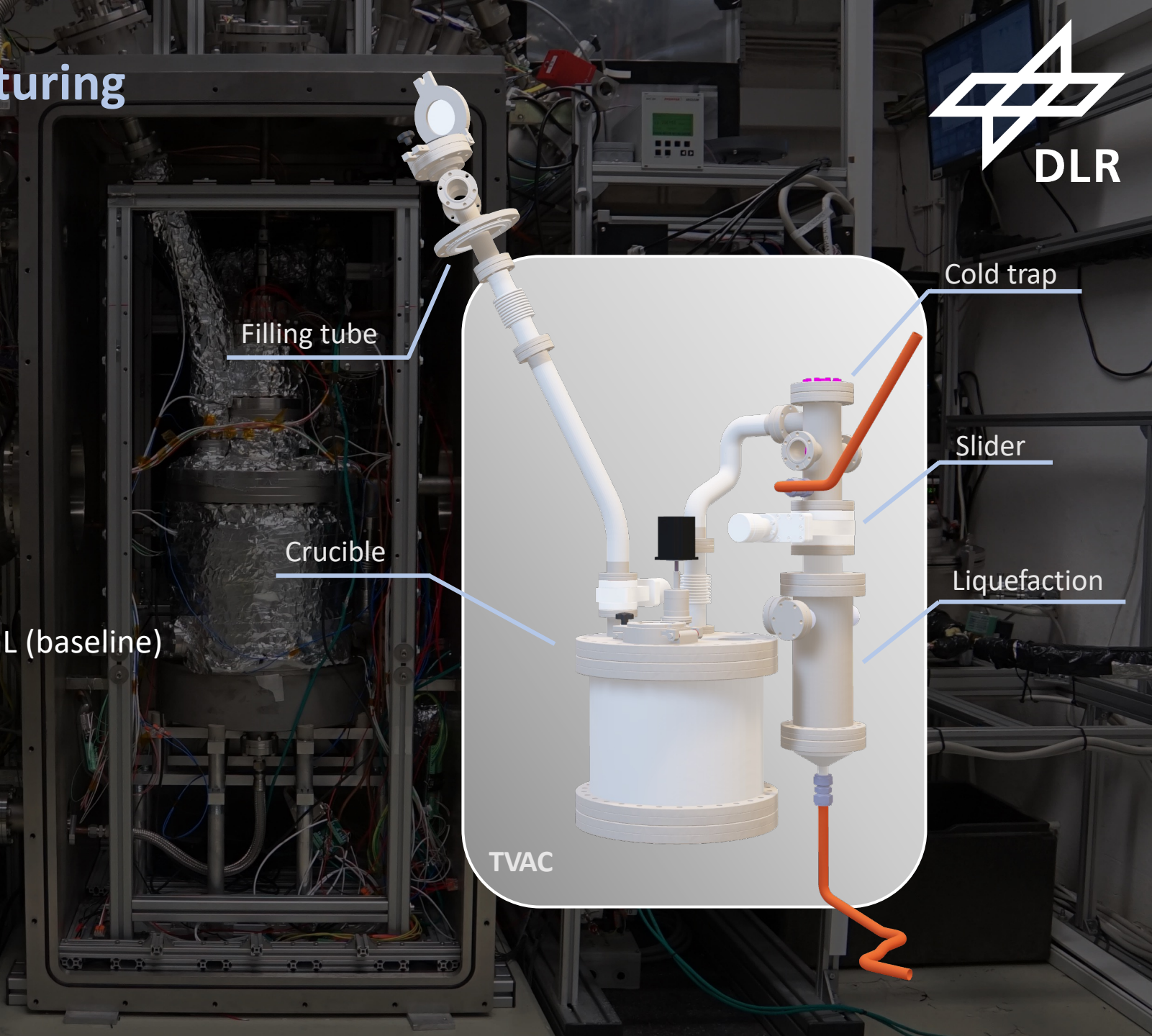
Thermal
Vacuum
Chamber (TVAC)



Funded by
the European Union




Water Extraction and Capturing

-  Dusty TVAC
-  Temperature $\approx 80 - 100$ K
-  Pressure $\approx 10e-6$ mbar
-  Icy regolith simulant mass up to 15 kg
-  Amount of water present 5 wt.%, 750 mL (baseline)
-  Presence of volatiles: CO_2 & Methanol



Funded by
the European Union

Water Extraction and Capturing

-  (Re)filled crucible for 12 experiments
-  Successfully sublimated ice during 14 attempts
-  Regolith simulant or glass beads

Crucible



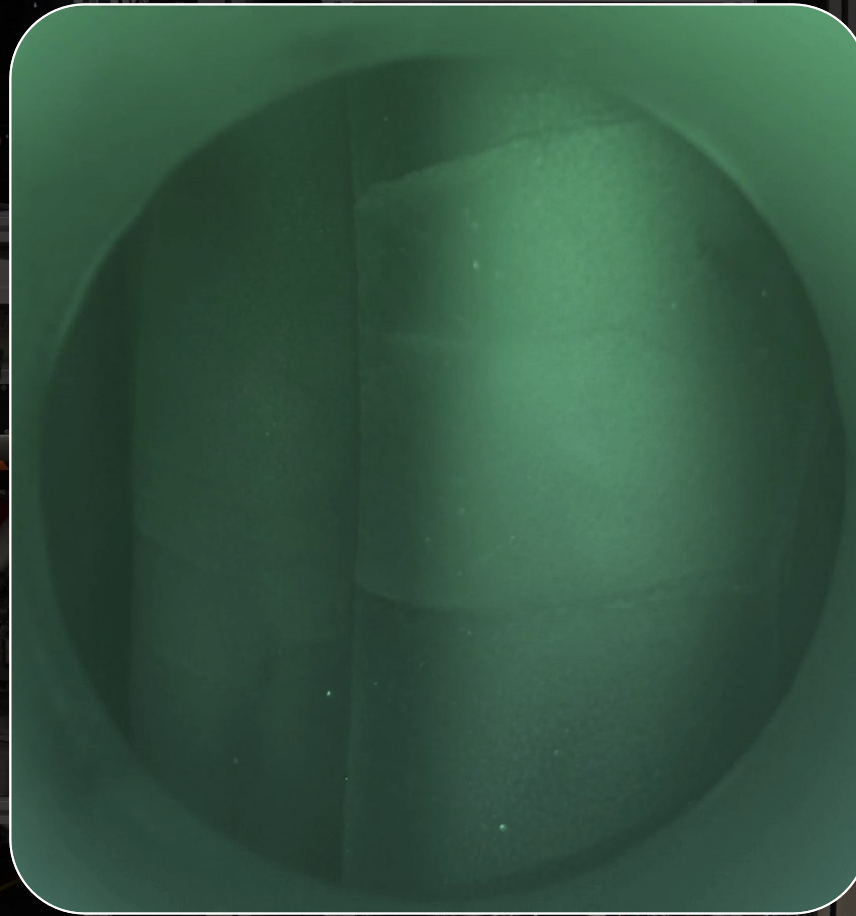
Funded by
the European Union

Water Extraction and Capturing

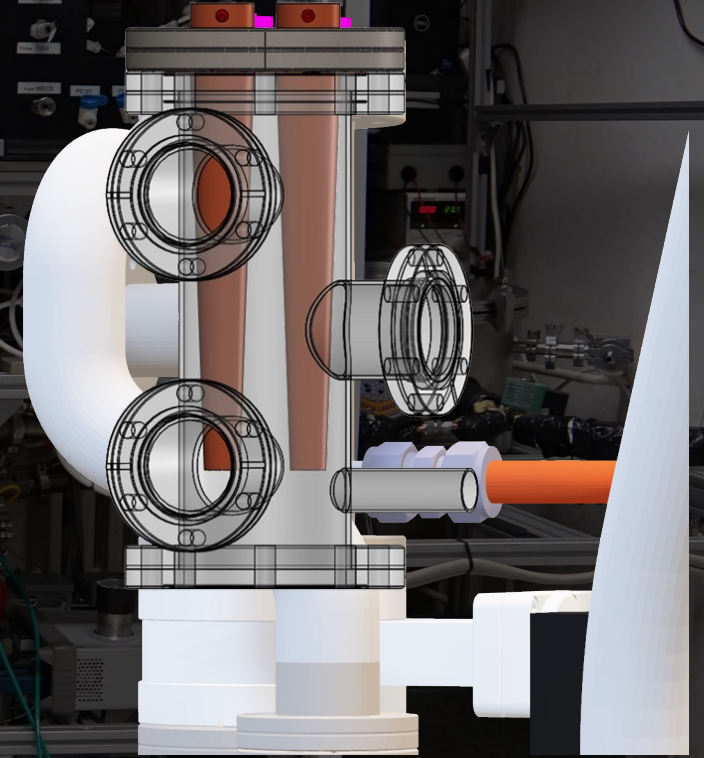
💧 Captured ice 14 times

💧 Capturing efficiency relatively high (around 90%)

💧 Methanol severely reduced efficiency

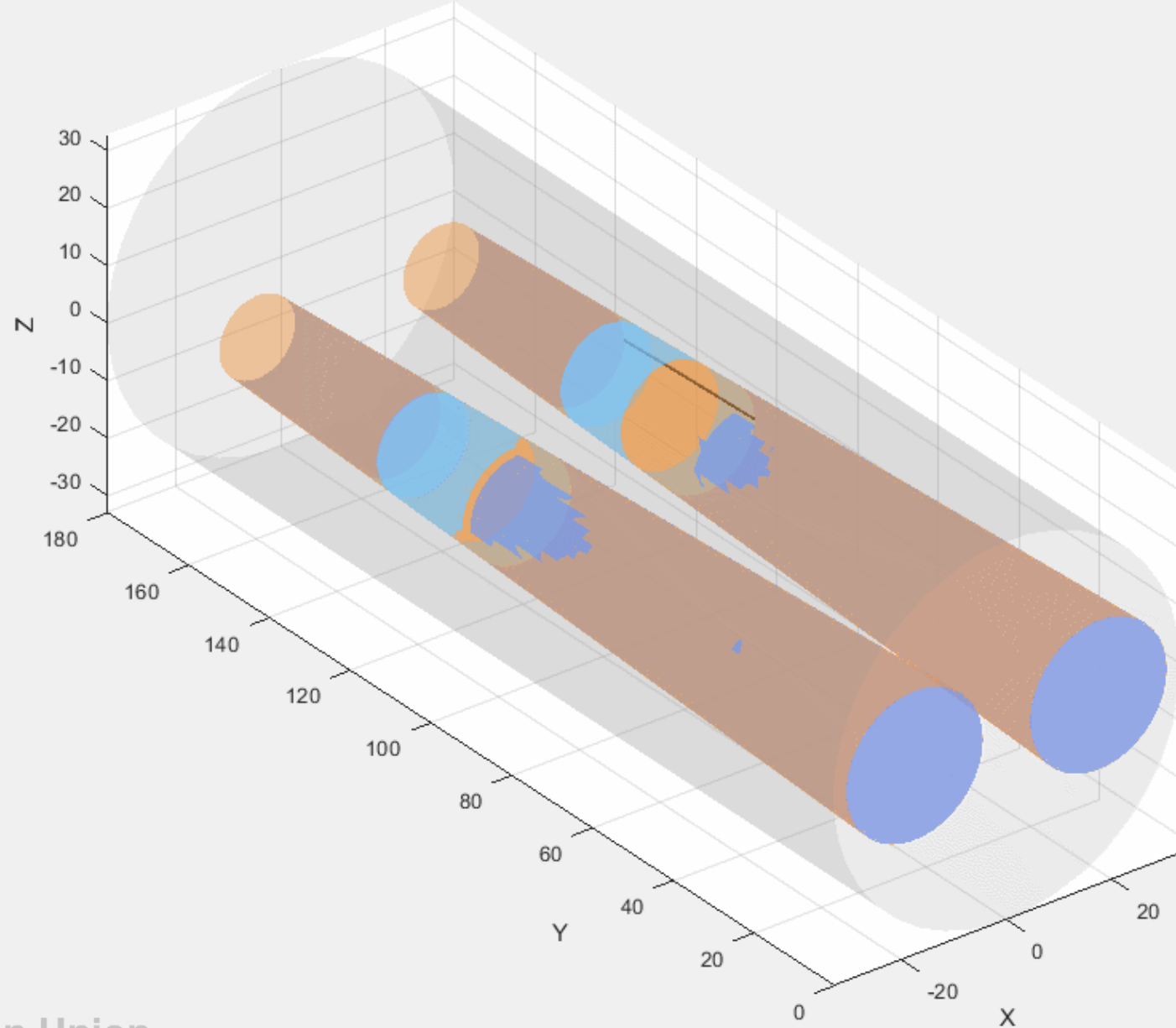


Cold trap



Funded by
the European Union

Test203.2 - 2 Capturing (1/1) Phase
Row 1 | Time=14-Oct-2024 10:09:44 | T=0.000 mm | Vol=0.000e+00 mm³
Extrapolated ice edge and revolved volume estimation (removed overlaps)



Funded by
the European Union



Water Extraction and Capturing

60 kg of produced
simulants

20 - 50 g of water
per kWh

50 - 70% recovery
efficiency


3,7 kg of ice
sublimated

2,4 kg of water
recovered



Funded by
the European Union

Full results yet to be published



Funded by
the European Union

Water Purification - Requirements



Consuming less
than 1 g of
consumables per kg
of product water

Target
product water to
feed ratio $> 95\%$

Target product
water quality for
electrolysis and
potable water



Funded by
the European Union

ThalesAlenia
a Thales / Leonardo company Space

Water Purification - Requirements

Target product water
quality for electrolysis
applications and
drinkable water

TOC < 0,5 ppm



Methanol < 0,5 ppm



EC < 1 $\mu\text{S}/\text{cm}$



pH < 7

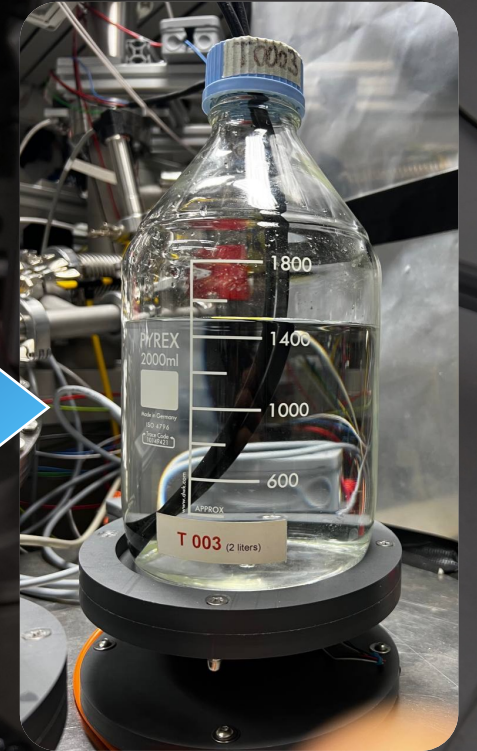
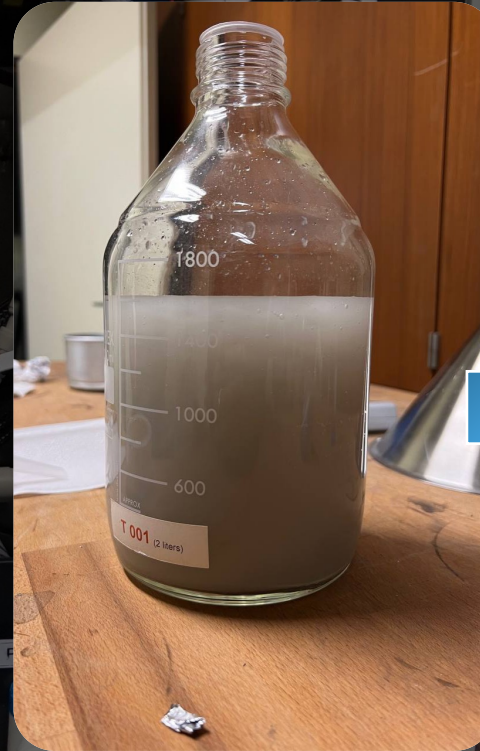
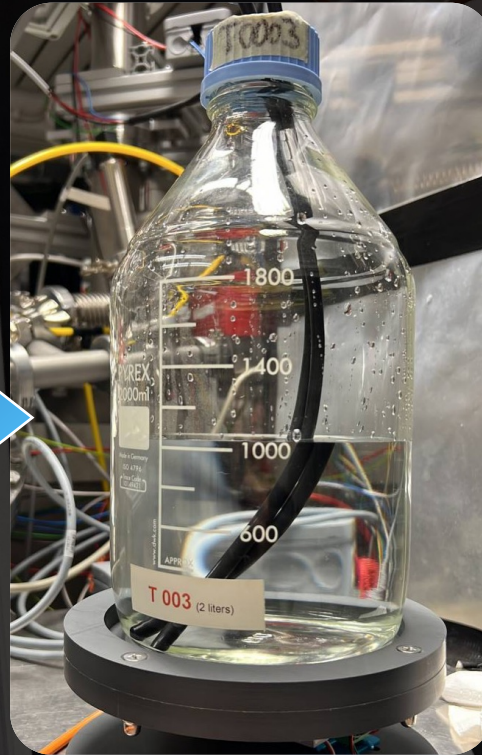


Funded by
the European Union

Water Purification Results

Glass beads and ice

Icy-regolith simulant

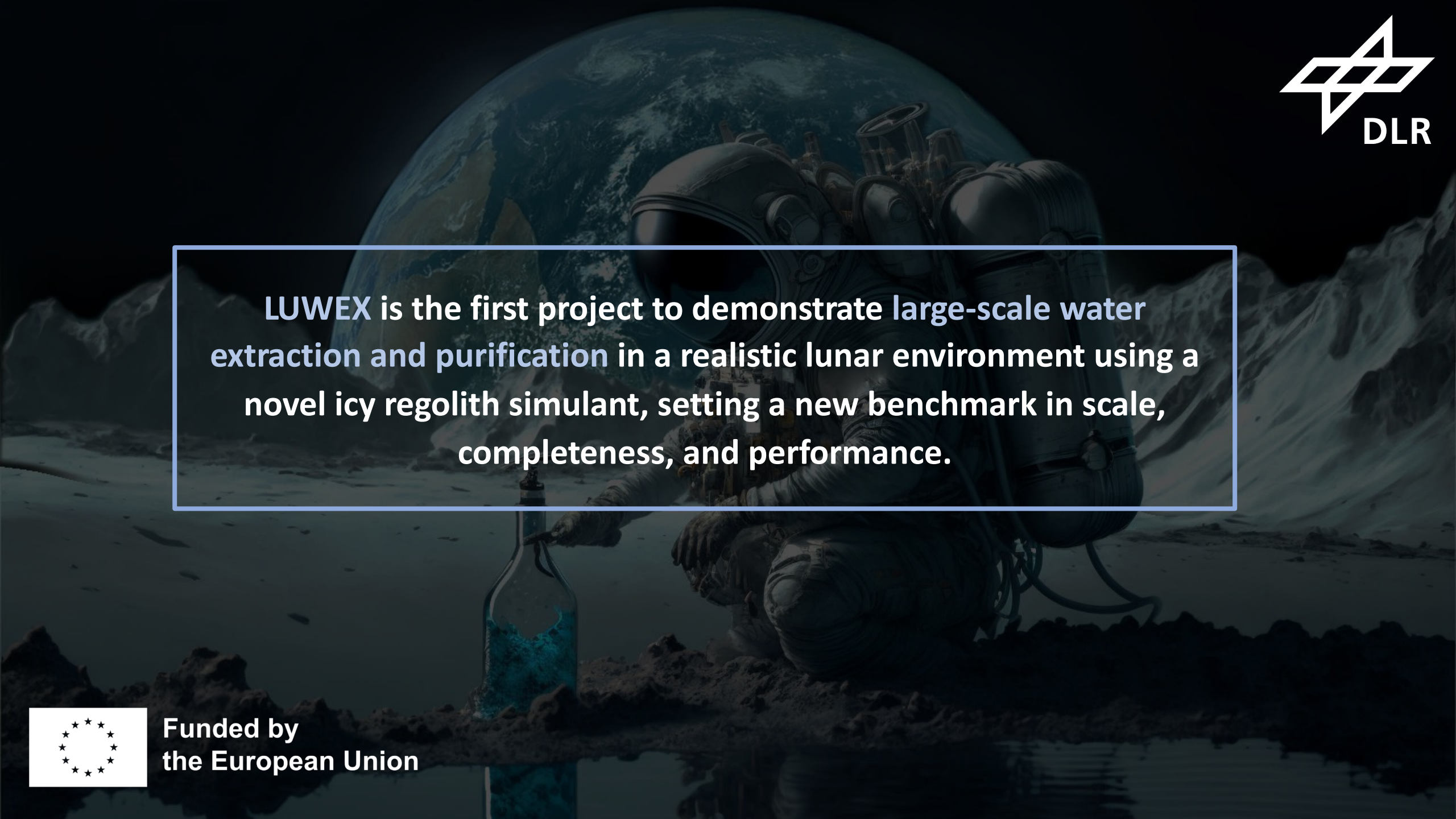


Funded by
the European Union

ThalesAlenia
a Thales / Leonardo company Space



Funded by
the European Union

The background of the slide is a dark, atmospheric image of an astronaut on the Moon. The astronaut is in the center, wearing a full spacesuit with a large oxygen tank on their back. They are crouching on the lunar surface, which is covered in dark, rocky soil. In the foreground, a clear glass bottle is partially buried in the soil, containing a bright blue liquid. The Earth is visible in the background as a large, curved horizon line with blue oceans and white clouds against the black sky.

LUWEX is the first project to demonstrate large-scale water extraction and purification in a realistic lunar environment using a novel icy regolith simulant, setting a new benchmark in scale, completeness, and performance.



**Funded by
the European Union**

Thank you!



Team Lead

Paul Zabel

paul.zabel@dlr.de



PhD Candidate

Luca Kiewiet

luca.kiewiet@dlr.de



PhD Candidate

Kunal Kulkarni

kunal.kulkarni@dlr.de



Project Scientist

Mateo Rejón López

mateo.rejonlopez@dlr.de



Brochure



Podcast

